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1. Substance/preparation and company identification

Company **BASE CORPORATION** 100 Park Avenue Florham Park, NJ 07932, USA 24 Hour Emergency Response Information CHEMTREC: 1-800-424-9300

BASF HOTLINE: 1-800-832-HELP (4357)

2. Hazards Identification

According to Regulation 2012 OSHA Hazard Communication Standard; 29 CFR Part 1910.1200

Classification of the product

Skin corrosion/irritation 2 Respiratory sensitization 1 Skin sensitization

Reproductive toxicity 2 unborn child Specific target organ toxicity - single exposure 3 Vapours ma

cause

drowsiness and

dizziness. Specific target organ toxicity - repeated exposu 2 Central

nervous system

Flammable liquids

Label elements

Pictogram: Flame

Exclamation mark Health hazard

Signal Word:

Danger

Hazard Statement:

Highly flammable liquid and vapour. H225

H315 Causes skin irritation.

H317 May cause an allergic skin reaction. H334 May cause allergy or asthma symptoms or

breathing difficulties if inhaled.

H336 May cause drowsiness or dizziness.

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H361	Suspected of damaging the unborn child.
H373	May cause damage to organs through prolonged or repeated exposure.
	or repeated exposure.
Precautionary Statements (Prevention):	
P201	Obtain special instructions before use.
P272	Contaminated work clothing should not be
70.50	allowed out of the workplace.
P260	Do not breathe dust or mist.
P202	Do not handle until all safety precautions have been read and understood.
P240	Ground/bond container and receiving
1210	equipment.
P285	In case of inadequate ventilation wear
	respiratory protection.
P233	Keep container tightly closed.
P243	Take precautionary measures against static
D241	discharge.
P241	Use explosion-proof electrical/ventilating/lighting/equipment.
P242	Use only non-sparking tools.
P271	Use only outdoors or in a well-ventilated
	area.
P281	Use personal protective equipment as
	required.
P264	Wash with plenty of water and soap thoroughly
P210	after handling. Keep away from heat, hot surfaces, sparks,
P210	open flames and other ignition sources. No
	smoking.
P261	Avoid breathing
	dust/fume/gas/mist/vapours/spray.
P280	Wear protective gloves/protective
	clothing/eye protection/face protection.
Precautionary Statements (Response):	
P314	Get medical advice/attention if you feel
1314	unwell.
P342 + P311	If experiencing respiratory symptoms: Call a
	POISON CENTER or doctor/physician.
P308 + P313	IF exposed or concerned: Get medical
D204 D241	advice/attention.
P304 + P341	IF INHALED: If breathing is difficult, remove to fresh air and keep at rest in a position
	comfortable for breathing.
P304 + P340	IF INHALED: Remove person to fresh air and
	keep comfortable for breathing.
P303 + P361 + P353	IF ON SKIN (or hair): Take off immediately
	all contaminated clothing. Rinse skin with
D222 . D212	water/shower.
P333 + P313	If skin irritation or rash occurs: Get medical advice/attention.
P321	Specific treatment (see on this label).
P362 + P364	Take off contaminated clothing and wash
	before reuse.
P363	Wash contaminated clothing before reuse.
P370 + P378	In case of fire: Use water spray for
	extinction.

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IF ON SKIN: Wash with plenty of soap and P302 + P352

water.

P312 Call a POISON CENTER or doctor/physician if

you feel unwell.

Precautionary Statements (Storage):

Store locked up.

P403 + P235 Store in a well-ventilated place. Keep cool.

P403 + P233 Store in a well-ventilated place. Keep

container tightly closed.

Precautionary Statements (Disposal):

Dispose of contents/container to hazardous or P501

special waste collection point.

Hazards not otherwise classified

No applicable information available.

According to Regulation 1994 OSHA Hazard Communication Standard;

29 CFR Part 1910.1200

Emergency overview

FLAMMABLE LIQUID

HARMFUL IF INHALED

CAN CAUSE CENTRAL NERVOUS SYSTEM DAMAGE

MAY CAUSE EYE, SKIN AND RESPIRATORY TRACT IRRITATION

CONTAINS MATERIAL THAT MAY CAUSE ALLERGIC SKIN REACTION

MAY CAUSE PULMONARY EDEMA

SENSITIZER

INGESTION MAY CAUSE GASTRIC DISTURBANCES

3. Composition / Information on Ingredients

According to Regulation 2012 OSHA Hazard Communication Standard; 29 CFR Part 1910.1200

CAS Number Weight % Chemical name

0.0 - 0.1 % dibutyltin dilaurate 10.0 - 15.0 % toluene 77-58-7

108-88-3

123-86-4 10.0 - 15.0 % n-butylacetate

822-06-0 0.1 - 0.2 % hexamethylene-1,6-diisocyanate

28182-81-2 50.0 - 75.0 % aliphatic polyisocyanate

According to Regulation 1994 OSHA Hazard Communication Standard; 29 CFR Part 1910.1200

CAS Number Weight % Chemical name

50.0 - 75.0 % aliphatic polyisocyanate 28182-81-2

10.0 - 15.0 % n-butylacetate 123-86-4

108-88-3 10.0 - 15.0 % toluene

4. First-Aid Measures

Description of first aid measures

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General advice:

First aid personnel should pay attention to their own safety. If the patient is likely to become unconscious, place and transport in stable sideways position (recovery position). Remove contaminated clothing.

If inhaled:

Keep patient calm, remove to fresh air. If breathing difficulties develop, aid in breathing and seek immediate medical attention.

If on skin:

Immediately wash thoroughly with soap and water. Seek medical attention.

If in eyes:

Flush with copious amounts of water for at least 15 minutes. Hold eyelids open to facilitate rinsing. If irritation develops, seek medical attention. Seek medical attention.

If swallowed:

Rinse mouth and then drink plenty of water. Do not induce vomiting due to aspiration hazard. Never induce vomiting or give anything by mouth if the victim is unconscious or having convulsions.

Immediate medical attention is required.

Most important symptoms and effects, both acute and delayed

Symptoms:

The most important known symptoms and effects are described in the labelling (see section 2) and/or in section 11.

Indication of any immediate medical attention and special treatment needed

Note to physician

Treatment:

Treat according to symptoms (decontamination, vital functions), no known specific antidote.

5. Fire-Fighting Measures

Extinguishing media

Suitable extinguishing media: Dry extinguishing media Carbon dioxide Foam Water spray

Unsuitable extinguishing media for safety reasons: water jet

Special hazards arising from the substance or mixture

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Hazards during fire-fighting:

Vapors and/or decomposition products are irritants and/or toxic. If product is heated above decomposition temperatures, acrid smoke and fumes will be released.

Advice for fire-fighters

Protective equipment for fire-fighting: Firefighters should be equipped with self-contained breathing apparatus and turn-out gear.

Further information:

Vapors are heavier than air and may accumulate in low areas and travel a considerable distance up to the source of ignition. Flash fire may occur.

Remove product from areas of fire or otherwise cool sealed containers with water in order to avoid pressure build-up due to heat.

Do not flood burning material with water due to potential spreading of fire.

Contain contaminated water/firefighting water.

Run-off water from fire may cause pollution.

Notify proper authorities.

Avoid water contamination in closed containers or confined areas because carbon dioxide gas is generated.

6. Accidental Release Measures

Personal precautions, protective equipment and emergency procedures

Extinguish sources of ignition nearby and downwind.

Wear suitable personal protective clothing and equipment.

Ensure adequate ventilation.

Avoid prolonged inhalation.

Avoid contact with skin and eyes.

Use antistatic tools.

Environmental precautions

Do not discharge into drains/surface waters/groundwater. A spill of or in excess of the reportable quantity requires notification to state, local and national emergency authorities.

Methods and material for containment and cleaning up Dike spillage.

Wash down spill area with decontamination solution.

Spill area can be decontaminated with the following recommended decontamination solution:

Mixture of 80 % water and 20 % non-ionic surfactant, or 90 - 95 % water, 3 - 8 % concentrated ammonia and 2 % detergent.

Allow solution to stand for at least 10 minutes.

Shovel into open container.

Add additional decontamination solution to waste container. Remove containers to a safe place, cover loosely, and allow to stand for 24 to 48 hours before sealing and disposing.

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7. Handling and Storage

Precautions for safe handling

Ensure adequate ventilation.

Do not puncture, drop or slide containers.

Use static lines when mixing and transferring material.

Handle and open container with care.

Avoid contact with the skin, eyes and clothing.

 ${\tt WARNING:}$ Empty containers may still contain hazardous residue.

Do not apply to hot surfaces.

Proper ventilation and respiratory protection is required when sanding, flame cutting, welding or brazing coated surfaces.

If bulging of drum occurs, transfer to well ventilated area, puncture to relieve pressure, open vent and let stand for 48 hours before resealing.

Do not reseal container if contamination of the product is suspected.

Avoid water contamination in closed containers or confined areas, because carbon dioxide gas is generated.

Protection against fire and explosion:

Use antistatic tools.

Exhaust fans should be explosion proof.

Provide adequate ventilation to remove solvent vapors from lower levels or work areas and to prevent solvent contact with ignition sources.

Sealed containers should be protected against heat as this results in pressure build-up.

Risk of explosion if heated under confinement.

Avoid all sources of ignition: heat, sparks, or open flame.

Conditions for safe storage, including any incompatibilities Segregate from incompatible substances.

Segregate from metals.

Segregate from oxidizing agents.

Segregate from strong bases.

Keep away from water.

Segregate from strong acids.

Further information on storage conditions:

Keep container tightly closed.

Protect from direct sunlight.

Protect from temperatures above 49C/ 120F.

Store protected against freezing.

Consult local fire marshal for storage requirements.

Protect against moisture.

Slow non-hazardous polymerization possible when at or exceeding \max imum temperatures.

Storage stability:

Storage temperature: 20-35 C

Protect against moisture.

If moisture enters isocyanate containers, CO2 forms and pressure builds up.

Carbon dioxide gas can cause containers to expand and possibly rupture explosively.

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8. Exposure Controls and Personal Protection

Components with occupational exposure limits

toluene

ACGIH TWA 20 ppm

OSHA CLV 300 ppm; TWA 200 ppm; max. conc. 500 ppm

n-butylacetate

ACGIH STEL 200 ppm; TWA 150 ppm OSHA PEL 150 ppm 710 mg/m3

Advice on system design:

General mechanical ventilation should comply with OSHA 1910.94.

Personal protective equipment

Respiratory protection:

Do not exceed the maximum use concentration for the respirator facepiece/cartridge combination.

Observe OSHA regulations for respirator use (29 CFR 1910.134).

Hand protection:

Use appropriate chemically resistant gloves as determined by an evaluation of glove performance characteristics and the hazards and potential hazards identified, including but not limited to butyl, natural and synthetic rubber, nitrile, or neoprene.

Eye protection:

Tightly fitting safety goggles (chemical goggles).

Wear face shield if splashing hazard exists.

Body protection:

Body protection must be chosen based on activity level and exposure.

General safety and hygiene measures:

Consider the type of application and environmental concentrations to maintain the actual exposures below the established exposure limits.

Employee education and training in the safe use and handling of isocyanates is required under the OSHA Communication Standard. Work place should be equipped with a shower and eye wash.

Contact lenses should not be worn.

Remove contaminated clothing.

Contaminated equipment or clothing should be cleaned after each use or disposed of.

 $\mbox{{\sc Hands}}$ and/or face should be washed before breaks and at the end of the shift.

9. Physical and Chemical Properties

Form: liquid Odour: ester-like

Odour threshold: No applicable information available.

Colour: clear

pH value:

Melting temperature:

Boiling range:

Sublimation temperature:

No applicable information available.

230 - 257 °F / 110.0 - 125.0 °C

No applicable information available.

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Flash point: 70 °F (21.1 °C)

+/- 3 °F Setaflash Closed Cup (measured)

Flammability: No applicable information available.

Lower explosion limit: 1.0 %(V) Upper explosion limit: 7.6 %(V)

Autoignition: No applicable information available.

Vapour pressure: 18.39 mmHg (20 °C)
Density: 8.87 Lb/USg CALC

Relative density: 1.06

Vapour density: heavier than air

Partitioning coefficient

n-octanol/water (log Pow): No applicable information available. Thermal decomposition: No applicable information available. Viscosity, dynamic: No applicable information available.

Solids content: approx. 72 % Viscosity, kinematic: > 20.60 mm2/s

Solubility in water: No applicable information available.

% volatiles: approx. 34.0 %(V)

Solubility (quantitative): No applicable information available. Solubility (qualitative): No applicable information available. Evaporation rate: No applicable information available.

10. Stability and Reactivity

Reactivity

Reactivity:

No applicable information available.

Chemical stability

Chemical stability:

The product is chemically stable.

Possibility of hazardous reactions

Hazardous reactions:

Reacts with water.

On contact with water gaseous decomposition products are formed which cause build-up of pressure in tightly closed containers.

Conditions to avoid

Conditions to avoid:

Avoid all sources of ignition: heat, sparks or open flames.

Avoid direct contact with water. Avoid electrostatic discharge.

Incompatible materials

Substances to avoid:

strong bases

water

alcohols

amines

strong oxidizing agents

thiols

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transition metal salts strong acids

Hazardous decomposition products

Decomposition products: carbon monoxide carbon dioxide nitrogen oxides hydrogen cyanide

Thermal decomposition:

Risk of polymerization above the indicated temperature in the presence of moisture and isocyanate reactive substances.

11. Toxicological Information

Primary routes of exposure Routes of entry for solids and liquids include eye and skin contact, ingestion and inhalation. Routes of entry for gases include inhalation and eye contact. Skin contact may be a route of entry for liquified gases.

Acute Toxicity/Effects

Acute toxicity

Assessment of acute toxicity: No applicable information available.

Oral

Acute oral toxicity:

Inhalation

Acute inhalation toxicity:

Dermal

Acute dermal toxicity:

Assessment other acute effects

Assessment of STOT single:

Possible narcotic effects (drowsiness or dizziness).

Irritation / corrosion

Assessment of irritating effects: Skin contact causes irritation.

Sensitization

Assessment of sensitization:

Sensitization after skin contact possible.

The substance may cause sensitization of the respiratory tract.

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Aspiration hazard No applicable information available.

Chronic Toxicity/Effects

Repeated dose toxicity

Assessment of repeated dose toxicity: Repeated exposure may affect certain organs.

Genetic toxicity

Assessment of mutagenicity: No applicable information available.

Carcinogenicity

Assessment of carcinogenicity: No applicable information available.

Reproductive toxicity

Assessment of reproduction toxicity: No applicable information available.

Development

Assessment of teratogenicity: Indications of possible developmental toxicity/teratogenicity were seen in animal studies.

Symptoms of Exposure

The most important known symptoms and effects are described in the labelling (see section 2) and/or in section 11.

Medical conditions aggravated by overexposure The isocyanate component is a respiratory sensitizer. It may cause allergic reaction leading to asthma-like spasms of the bronchial tubes and difficulty in breathing.

Persons with asthmatic conditions, chronic bronchitis, other chronic respiratory diseases, recurrent eczema or pulmonary sensitization should be excluded from working with isocyanates. Once a person is diagnosed as having pulmonary sensitization (allergic asthma) to isocyanates, further exposure is not recommended.

Medical supervision of all employees who handle or come into contact with isocyanates is recommended.

12. Ecological Information

No applicable information available.

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Waste disposal of substance

Dispose of in accordance with national, state and local

regulations.

The use and processing of this product, or addition of other constituents, may cause it to be considered a hazardous waste. It is the waste generators responsibility to determine if a particular waste is hazardous under RCRA.

Do not discharge into drains/surface waters/groundwater. Incinerate or dispose of in a RCRA licensed facility.

Do not incinerate closed containers.

Container disposal

WARNING: Empty containers may still contain hazardous residue. Dispose of in accordance with national, state and local regulations.

14. Transport Information

Reference Bill of Lading

Land transport USDOT

Sea transport IMDG

Air transport IATA/ICAO

15. Regulatory Information

Federal Regulations

Registration status

TSCA, US released / listed

EPCRA 313

Weight % Chemical name CAS number

108-88-3 13.5 toluene

State regulations

State RTK

CAS Number Chemical name

28182-81-2 aliphatic polyisocyanate

123-86-4 n-butylacetate

108-88-3 toluene 1330-20-7 xylene 71-36-3 n-butanol

CA Prop. 65

WARNING: This product contains a chemical(s) known to the State of California to cause cancer and birth defects or other reproductive

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harm.

HMIS III rating

Health: 3^m Flammability: 3 Physical hazard: 1

16. Other information

SDS prepared by: BASF NA Product Regulations

SDS prepared on 2014/12/12

We support worldwide Responsible Care® initiatives. We value the health and safety of our employees, customers, suppliers and neighbors, and the protection of the environment. Our commitment to Responsible Care is integral to conducting our business and operating our facilities in a safe and environmentally responsible fashion, supporting our customers and suppliers in ensuring the safe and environmentally sound handling of our products, and minimizing the impact of our operations on society and the environment during production, storage, transport, use and disposal of our products.

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